SECTION 1: MANUFACTURER

MATERIAL SAFETY DATA SHEET SPECIALTY INK CO., INC 20 DUNTON AVENUE DEER PARK, NY 11729 PHONE NUMBER 631-586-3666

EMERGENCY PHONE 1-800-688-4005 FAX NUMBER 631-586-3874

INK NAME: 141 PIGMENT INK (W/ / P) DATE PREPARED 03/01/05

PAGE 1

HEALTH: 2

FLAMMABILITY: 2 REACTIVITY: 0

PERSONAL PROTECTION: B

CÓDE: 0=MINIMAL 1=SLIGHT 2=MODERATE 3=SERIOUS

OSHA-PEL CAS NO

4=SEVERE

SECTION 2: HAZARDOUS INGREDIENTS INGREDIENT PERCENT ACGIH-TLV

 CELLOSOLVE SOLVENT*
 3.00
 5 PPM
 200 PPM
 110-80-5

 CELLOSOLVE ACETATE
 12.00
 5 PPM
 200 PPM
 111-15-9

 DIACETONE ALCOHOL
 12.00
 50 PPM
 50 PPM
 123-42-2

 METHYL CARBITOL
 18.00
 NONE ESTAB
 NONE ESTAB
 111-77-3

 ETHYL ALCOHOL
 9.00
 1000 PPM
 1000 PPM
 64-17-5

THIS CHEMICAL IS SUBJECT TO THE REPORTING REQUIRMENTS OF SARA TITLE III, SECTION 313 OF THE EMERGENCY PLANNING AND COMMUNITY RIGHT TO KNOW ACT OF 1986 AND OF 40 CFR 372. THIS PRODUCT IS IN COMPLIANCE WITH THE EPA TSCA INVENTORY.

SECTION 3: PHYSICAL & CHEMICAL CHARACTERISTICS

BOILING POINT: 336 F MELTING POINT: -130 F VAPOR DENSITY: 4.0 SPECIFIC GRAVITY: .9605

REACTIVITY IN WATER: NONE SOLUBILITY IN WATER: SLIGHT

AUTO IGNITION: 715 F VAPOR PRESSURE: <1 MM HG

APPEARANCE & ODOR: MOBILE LIQUID, MILD ODOR

APPEARANCE & ODOR: VOC: 35.84 GMS/L

LEL/UEL %: 1.5 14.0

FLASH POINT: 120 F METHOD: CLOSED CUP

SECTION 4: FIRE & EXPLOSION DATA

EXTINGUISHING MEDIA: CARBON DIOXIDE EXTINGUISHING MEDIA: DRY CHEMICAL

EXTINGUISHING MEDIA: ALCOHOL-TYPE FOAM EXTINGUISHING MEDIA: UNIVERSAL-TYPE FOAM

EXTINGUISHING MEDIA: WATERSPRAY

SPECIAL FIRE PROCEDURES: WEAR SELF-CONTAINED BREATHING APPARATUS SPECIAL FIRE PROCEDURES: WEAR PROTECTIVE CLOTHING AND EQUIPMENT SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO COOL FIRE-EXPOSED AREA

SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO PROTECT PERSONNEL UNUSUAL HAZARDS: WEAR SUITABLE EYE PROTECTION TO PREVENT

UNUSUAL HAZARDS: EYE CONTACT.

SECTION 5: REACTIVITY DATA

STABLE, Y=YES, N=NO : Y

CONDITIONS TO AVOID: HEAT, SPARKS AND OPEN FLAME

INCOMPATABILITY: STRONG OXIDIZING AGENTS

HAZARDOUS DECOMPOSITION: BURNING WILL PRODUCE CO2 AND PROBABLY CO

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

CONDITIONS TO AVOID: NONE

SECTION 6: HEALTH HAZARDS

ACUTE: HEADACHE, NAUSEA, VOMITING

CHRONIC: SKIN AND EYE IRRITANT

CHRONIC: LIVER & KIDNEY INJURY FROM OVEREXPOSURE

SIGNS & SYMPTOMS OF EXPOSURE: HEADACHE, NAUSEA, VOMITING

SIGNS & SYMPTOMS OF EXPOSURE: BREATHING DIFFICULTIES

SIGNS & SYMPTOMS OF EXPOSURE: WEAKNESS

SIGNS & SYMPTOMS OF EXPOSURE: IRRIT TO EYES, NOSE & RESPIRATORY TRACT

MEDICAL CONDITIONS AGGRAVATED: IN LAB INHALATION STUDIES WITH ANIMALS,

MEDICAL CONDITIONS AGGRAVATED: CELLOSOLVE & CELLO ACETATE HAVE CAUSED

MEDICAL CONDITIONS AGGRAVATED: BIRTH DEFECTS IN FEMALES & REPRODUCTIVE MEDICAL CONDITIONS AGGRAVATED: PROBLEMS IN MALES; NO HUMAN RESULTS CITED

IS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN ?

NATIONAL TOXICOLOGY PROGRAM, Y=YES, N=NO: N

IARC MONOGRAPHICS, Y=YES, N=NO: N

OSHA, Y=YES, N=NO: N

FIRST AID FOR INHALATION: REMOVE TO FRESH AIR IF EFFECTS OCCUR

PIRST AID FOR EYES: IRRIGATE WITH CLEAN WATER FOR 15 MINUTES

FIRST AID FOR SKIN: WASH WITH SOAP & WATER; CHANGE CLOTHING

FIRST AID FOR INGESTION: GIVE TWO GLASSES OF LUKEWARM WATER

FIRST AID FOR INGESTION: INDUCE VOMTING; CALL DOCTOR

ROUTES OF ENTRY FOR INHALATION: AVOID PROLONGED BREATHING OF VAPORS

ROUTES OF ENTRY FOR EYES: AVOID CONTACT WITH THE EYES

ROUTES OF ENTRY FOR SKIN: AVOID REPEATED OR PROLONGED SKIN CONTACT

ROUTES OF ENTRY FOR INGESTION: DO NOT TAKE INTERNALLY

SECTION 7: SPECIAL PRECAUTIONS & SPILL/LEAK PROCEDURES

HANDLING & STORAGE: KEEP CONTAINER CLOSED WHEN NOT IN USE

HANDLING & STORAGE: USE ONLY WITH ADEQUATE VENTILATION

HANDLING & STORAGE: AVOID PROLONGED BREATHING OF VAPORS

HANDLING & STORAGE: KEEP AWAY FROM HEAT AND OPEN FLAME

STEPS IF SPILLED: REMOVE IGNITION SOURCES; VENTILATE

STEPS IF SPILLED: COVER SPILL WITH AN ABSORBENT

STEPS IF SPILLED: SWEEP UP AND PUT IN CHEMICAL WASTE DRUM

STEPS IF SPILLED: DO NOT ALLOW SPILL TO ENTER WATERWAYS

WASTE DISPOSAL: INCINERATE IN CHEMICAL FURNACE

WASTE DISPOSAL: MUST CONFORM TO LOCAL, STATE & FEDERAL REGULATIONS

SECTION 8: SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: GENERAL ROOM VENTILATION ADEQUATE

VENTILATION: PROVIDE ADEQUATE CROSS AIR CIRCULATION

LOCAL EXHAUST: PREFERABLE

SECTION 8: SPECIAL PROTECTION INFORMATION

MECHANICAL: ACCEPTABLE

SPECIAL: NIOSH APPROVED RESPIRATOR FOR HIGH VAPOR

PROTECTIVE GLOVES: CHEMCIAL IMPERVIOUS

EYE PROTECTION: SPLASH GLASSES OTHER PROTECTION: EYEWASH STATION

WORK/HYGENIC PRACTICES: PRACTICE REASONABLE CARE & CAUTION WHEN USING INK.

SPECIAL MESSAGE SECTION

THE HAZARDS LISTED ON THIS MSDS ARE TAKEN FROM THE MSDS FOR EACH OF THE INGREDIENTS IN THIS MIXTURE. IN MOST CASES, THE MAXIMUM FORM OF HAZARD IS REPRESENTED HERE. THE TLV'S REPRESENT THE CONDITIONS UNDER WHICH IT IS BE-LIEVED THAT NEARLY ALL WORKERS MAY BE REPEATEDLY EXPOSED DAY AFTER DAY WITHOUT ADVERSE EFFECT. IT MUST BE REMEMBERED THAT EACH INDIVIDUAL REACTS DIFFERENTLY AND SOME MAY EXPERIENCE DISCOMFORT WHILE OTHERS DO NOT. THIS MSDS IS PRESENTED SO THAT EACH INDIVIDUAL WILL HAVE THE IN-FORMATION TO DEAL SAFELY WITH THE USE OF THIS PRODUCT. ALL MATERIALS TSCA LISTED.

DISCLAIMER SECTION

DISCLAIMER OF LIABILITY:

AS THE CONDITIONS OR METHODS OF USE ARE BEYOND OUR CONTROL, WE DO NOT ASSUME ANY RESPONSIBILITY AND EXPRESSLY DISCLAIM ALL LIABILITY FOR ANY USE OF THIS MATERIAL. INFORMATION CONTAINED HEREIN IS GIVEN IN GOOD FAITH AND BELIEVED TO BE TRUE AND ACCURATE. BUT ALL STATEMENTS OR SUGGESTIONS ARE MADE WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED, REGARDING THE ACCURACY OF THE INFORMATION, THE HAZARDS CONNECTED WITH THE USE OF THE MATERIAL OR RESULTS TO BE OBTAINED FROM THE USE THEREOF. INFORMATION ON MSDS SUPPLIED BY INK MFG.

PREPARED BY: ALLEN WERWA, Safety Director 10/31/07

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INK NAME: 141 INK $(\beta | a c k)$

DATE PREPARED

09/27/07

PAGE 1

HEALTH: 1 CODE: 0=MINIMAL FLAMMABILITY: 2 1=SLIGHT REACTIVITY: 0 2=MODERATE PERSONAL PROTECTION:

3≃SERIOUS

4=SEVERE

SECTION 2: HAZARDOUS INGREDIENTS

INGREDIENT PERCENT ACGIH-TLV OSHA-PEL CAS NO

 METHYL CARBITOL
 31.00
 NONE ESTAB
 NONE ESTAB
 111-77-3

 ETHYL ALCOHOL
 18.00
 1000 PPM
 1000 PPM
 64-17-5

 DIACETONE ALCOHOL
 25.00
 50 PPM
 50 PPM
 123-42-2

SECTION 3: PHYSICAL & CHEMICAL CHARACTERISTICS

BOILING POINT: 381 F MELTING POINT: -12 P VAPOR DENSITY: 4.14 SPECIFIC GRAVITY: 1.023 REACTIVITY IN WATER: NONE SOLUBILITY IN WATER: NONE

AUTO IGNITION: 750 F

VAPOR PRESSURE: 0.1 MM HG

APPEARANCE & ODOR: MOBILE LIQUID APPEARANCE & ODOR: VOC:3.75LBS/GAL

LEL/UEL %: 1.5 9.5

FLASH POINT: 118 F METHOD: CLOSED CUP

SECTION 4: FIRE & EXPLOSION DATA

EXTINGUISHING MEDIA: CARBON DIOXIDE EXTINGUISHING MEDIA: DRY CHEMICAL

EXTINGUISHING MEDIA: ALCOHOL RESISTANT FOAM

EXTINGUISHING MEDIA: UNIVERSAL FOAM EXTINGUISHING MEDIA: WATERSPRAY

SPECIAL FIRE PROCEDURES: WEAR SELF-CONTAINED BREATHING APPARATUS SPECIAL FIRE PROCEDURES: WEAR PROTECTIVE CLOTHING AND EQUIPMENT SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO COOL FIRE-EXPOSED AREA

SPECIAL FIRE PROCEDURES: USE WATERSPRAY TO PROTECT PERSONNEL

UNUSUAL HAZARDS: WEAR FACE SHIELD TO PROTECT FACE AND UNUSUAL HAZARDS: EYES FROM CONTACT WITH LIQUID OR VAPOR.

SECTION 5: REACTIVITY DATA

STABLE, Y=YES, N=NO : Y

CONDITIONS TO AVOID: HEAT, SPARKS AND OPEN FLAME

SECTION 5: REACTIVITY DATA

SPECIAL MESSAGE SECTION

INCOMPATABILITY: STRONG OXIDIZING AGENTS HAZARDOUS DECOMPOSITION: BURNING WILL PRODUCE CO2 AND/OR CO HAZARDOUS POLYMERIZATION: WILL NOT OCCUR CONDITIONS TO AVOID: NONE -------SECTION 6: HEALTH HAZARDS ACUTE: SKIN AND EYE IRRITANT; DIZZINESS CHRONIC: NONE SIGNS & SYMPTOMS OF EXPOSURE: HEADACHE, NAUSEA, VOMITING SIGNS & SYMPTOMS OF EXPOSURE: IRRITATION TO EYES, NOSE AND THROAT SIGNS & SYMPTOMS OF EXPOSURE: NARCOSIS IF SWALLOWED SIGNS & SYMPTOMS OF EXPOSURE: WEAKNESS MEDICAL CONDITIONS AGGRAVATED: PRE-EXISTING SKIN DISORDERS MEDICAL CONDITIONS AGGRAVATED: PRE-EXISTING RESPIRATORY DISORDER IS CHEMICAL LISTED AS CARCINGEN OR POTENTIAL CARCINGEN ? NATIONAL TOXICOLOGY PROGRAM, Y=YES, N=NO; N IARC MONOGRAPHICS, Y=YES, N=NO; N OSHA, Y=YES, N=NO: N FIRST AID FOR INHALATION: REMOVE TO FRESH AIR IF OVERCOME BY VAPOR FIRST AID FOR EYES: IRRIGATE WITH CLEAN WATER FOR 15 MINUTES FIRST AID FOR SKIN: WASH WITH SOAP & WATER; CHANGE CLOTHING FIRST AID FOR INGESTION: GIVE TWO GLASSES OF LUKEWARM WATER FIRST AID FOR INGESTION: INDUCE VOMITING; CALL DOCTOR ROUTES OF ENTRY FOR INHALATION: AVOID PROLONGED BREATHING OF VAPORS ROUTES OF ENTRY FOR EYES: AVOID CONTACT WITH THE EYES ROUTES OF ENTRY FOR SKIN: AVOID REPEATED OR PROLONGED SKIN CONTACT ROUTES OF ENTRY FOR INGESTION: DO NOT TAKE INTERNALLY SECTION 7: SPECIAL PRECAUTIONS & SPILL/LEAK PROCEDURES HANDLING & STORAGE: KEEP CONTAINER CLOSED WHEN NOT IN USE HANDLING & STORAGE: USE ONLY WITH ADEQUATE VENTILATION HANDLING & STORAGE: KEEP AWAY FROM HEAT AND FLAME HANDLING & STORAGE: DO NOT GET IN EYES OR TAKE INTERNALLY STEPS IF SPILLED: REMOVE SOURCES OF IGNITION; VENTILATE STEPS IF SPILLED: CONTAIN & COVER SPILL WITH AN ABSORBENT STEPS IF SPILLED: COLLECT AND PUT IN A CHEMICAL WASTE DRUM STEPS IF SPILLED: DO NOT ALLOW SPILL TO ENTER WATERWAYS WASTE DISPOSAL: INCINERATE IN CHEMICAL FURNACE WASTE DISPOSAL: MUST CONFORM TO LOCAL, STATE & FEDERAL REGULATIONS SECTION 8: SPECIAL PROTECTION INFORMATION RESPIRATORY PROTECTION: GENERAL ROOM VENTILATION IS SATISFACTORY VENTILATION: PROVIDE ADEOUATE CROSS AIR CIRCULATION LOCAL EXHAUST: PREFERABLE MECHANICAL: ACCEPTABLE SPECIAL: NIOSH APPROVED RESPIRATOR WHEN NECESSARY PROTECTIVE GLOVES: CHEMICAL IMPERVIOUS EYE PROTECTION: SPLASH GLASSES OTHER PROTECTION: EYEWASH STATION WORK/HYGENIC PRACTICES: PRACTICE REASONABLE CARE & CAUTION WHEN USING INK.

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