SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 6606 Ink

SYNONYMS:

Specialty Ink Company, Inc.

MANUFACTURER: ADDRESS:

PREPARED BY:

20 Dunton Avenue Deer Park, NY 11729

EMERGENCY PHONE: 800-688-4005 - VEOLIA

OTHER CALLS: 631-586-3666 FAX PHONE: 631-586-3666

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

Keith Werwa

<u>Ingredient</u>	CAS NO.	<u>% VOL</u>	SARA 313 Reportable	Exposure Limit ACGIH-TLV	Exposure Limit OSHA PEL
PM Solvent	107-98-2	66		100 ppm	100 ppm
Diacetone Alcohol	123-42-2	12.50		50 ppm	50 ppm
Ethyl Alcohol	64-17-5	12.50		1000 ppm	1000 ppm

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: PM Solvent is hazardous by OSHA Hazard Communictaion Definition. Flammable liquid. Do not get in eyes, on skin or clothing. Do not breathe vapor or mist. Keep container closed. Use only with adequate ventilation. Wash thoroughly after handling.

ROUTES OF ENTRY: Dermal contact. Eye contact. Inhalation. Ingestion.

POTENTIAL ACUTE HEALTH EFFECTS

EYES: Irritation to eyes **SKIN:** Irritation to skin

INGESTION: May cause nausea, vomiting and/or diarrehia

INHALATION: May be toxic by inhalation. Irritation to the respiratory system.

CHRONIC HEALTH HAZARDS: Contact dermatitis of fingers and hands. Inflammation of cornea.

SECTION 4: FIRST AID MEASURES

EYES: Affected individual should remove contact lens, if present. Irrititation to eyes from contact. In case of contact with eyes, rinse immediately with plenty of water or saline solution. Get medical attention if irritation occurs.

SKIN: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if irritation occurs.

INGESTION: Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately

INHALATION: If inhaled, remove to fresh air. Dizziness, headache and nausea may occur. Get medical attention if symptoms appear. If exposed person is not breathing, give artificial respiration or oxygen applied by trained personnel.

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: 11.1 (% BY VOLUME) LOWER: 1.5

FLASH POINT: 88 F

METHOD USED: Closed cup

AUTOIGNITION TEMPERATURE: 614 F

HMIS HAZARD CLASSIFICATION

HEALTH: 1 FLAMMABILITY: 3 REACTIVITY: 0

PROTECTION: B

EXTINGUISHING MEDIA: Carbon dioxide. Dry chemical. Alcohol Foam. Water spray.

SPECIAL FIRE FIGHTING PROCEDURES: Firefighters should wear appropriate protective equipment and self contained breathing apparatus (SCBA) with a full facepiece operated in positive pressure mode.

SECTION 5 NOTES: Avoid heat, sparks and open flame. Slightly flammable to flammable in presence of heat. Use an extinguishing agent suitable for surrounding fires. Water may be ineffective in firefighting due to low flashpoint. Burning liquid may float on water.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Keep unnecessary personnel away. Use suitable protective equipment (Section 8). Remove sources of ignition. Ventilate. Flammable liquid. Release may cause fire or explosion. Vapors may ignite. Blanket with firefighting foam.

ENVIRONMENTAL PRECAUTIONS: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

METHODS FOR CLEANING UP:

Small spill and leak: Absorb with an inert material and place in an appropriate waste disposal container.

Large spill and leak: Contain and cover spill with an absorbent material. Collect and dispose in chemical waste drum. Use appropriate containment to avoid environmental contamination. Place spilled material in an appropriate container for disposal.

SECTION 7: HANDLING AND STORAGE

HANDLING: Do not ingest. Do not get in eyes, on skin or on clothing. Keep container closed. Use only with adequate ventilation. Do not breathe vapor or mist. Wash thoroughly after handling.

STORAGE: Keep container tightly closed. Keep container in a cool, well ventilated area.

STORAGE TEMPERATURE: 40-80 F

SHELF LIFE: Dye; 12 months from date of manufacture. Pigment; 9 months from date of manufacture

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective occupational exposure limits. Ensure that eyewash stations and safety showers are proximal to the work-station location

PERSONAL PROTECTION:

RESPIRATORY PROTECTION: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

EYE PROTECTION: Safety eyewear complying with an approved standard should be use when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

SKIN PROTECTION: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

PERSONAL PROTECTION IN CASE OF LARGE SPILL: Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

EXPOSURE GUIDELINES: See section 2

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE AND APPEARANCE: Liquid

ODOR: Mild

BOILING POINT: 244 F

MELTING POINT: -26 F

VAPOR PRESSURE (mmHg): 19

VAPOR DENSITY (AIR = 1): 4.00

SPECIFIC GRAVITY (H2O = 1): .810

REACTIVITY IN WATER: None

SOLUBILITY IN WATER: Insoluble

VOLATILE ORGANIC COMPOUNDS (VOC): 6.147 lbs/gal

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable

CONDITIONS TO AVOID (STABILITY): Heat, sparks and open flame

INCOMPATIBILITY (MATERIAL TO AVOID): Strong oxidizing agents

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Burning may produce CO and CO2

HAZARDOUS POLYMERIZATION: Will not occur

CONDITIONS TO AVOID (POLYMERIZATION): None

SECTION 11: TOXICOLOGICAL INFORMATION

No advers chronic health effects are expected from anticipated conditions of normal use of this material based on animal test data. PM SOLVENT TOXICOLOGICAL INFORMATION: Oral rat LD50: 6600mg/kg; inhalation rat LC50: 15000 ppm/4H. DIACETONE ALCOHOL TOXICOLOGICAL INFORMATION: Oral rat LD50> 2000mg/kg; inhalation rat LC50 greater than near saturated vapour concentration/ 1H, dermal rabbit LD50> 2000mg/kg ETHYL ALCOHOL TOXICOLOGICAL INFORMATION: Oral rat LD50: 5800mg/kg; inhalation rat LC50: 16000 mg/l

Effects of chronic exposure: Skin and eye irritant. Injury to liver and kidneys.

SECTION 12: ECOLOGICAL INFORMATION

ENVIRONMENTAL TOXICITY:

PM SOLVENT:

Fish:Fathead Minnow 96 hr. LC 50: 28000 mg/l

Aquatic Invertabrates: Daphnia Magna EC50/ $\overline{4}8$ hr 23300 mg/l Aquatic Plants: Freshwater Algae EC50/168 hr >1000 mg/l

ETHYL ALCOHOL:

Fish:Fathead Minnow 96 hr. LC 50: 15300 mg/l

DIACETONE ALCOHOL: Fish: LC/EC/IC50 > 100 mg/l

Aquatic Invertabrates: LC/EC/IC50 > 1000 mg/l Aquatic Plants: LC/EC/IC50 > 1000 mg/l

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Whatever cannot be saved for recovery or recycling should be handled as hazardous waste and sent to a RCRA approved incinerator or disposed in a RCRA approved waste facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. The user of this material has the responsibility to dispose of container and unused contents in accordance with federal, state and local requirements.

Refer to the following when using the below information and reshipping Inks and Thinners:

FLASH POINT 73 – 149 (HAZARDOUS BY GROUND IN 5 GALLON CONTAINER)
FLASHPOINT UNDER 73 (HAZARDOUS BY GROUND IN QUART OR LARGER CONTAINER)
AND FLASHPOINT 149 OR UNDER (HAZARDOUS BY AIR IN ANY UNIT OF MEASURE)

If size deems shipment hazardous, below markings are required

U.S. DEPARTMENT OF TRANSPORTATION (LAND, D.O.T.)

PROPER SHIPPING NAME: Printing Ink

HAZARD CLASS: 3 ID NUMBER: 1210 PACKING GROUP: III FLAMMABLE LIQUID

WATER TRANSPORTATION (WATER, I.M.O.)

PROPER SHIPPING NAME: Printing Ink

HAZARD CLASS: 3 ID NUMBER: 1993 PACKING GROUP: III FLAMMABLE LIQUID

AIR TRANSPORTATION (AIR, I.C.A.O.)

PROPER SHIPPING NAME: Printing Ink

HAZARD CLASS: 3 ID NUMBER: 1210 PACKING GROUP: III FLAMMABLE LIQUID

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

STATE REGULATIONS:

U.S. FEDERAL REGULATIONS
TSCA (TOXIC SUBSTANCE CONTROL ACT):

PM Solvent 107-98-2 Diacetone Alcohol 123-42-2 Ethyl Alcohol 64-17-5

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT): Contains no chemicals subject to CERCLA

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT): No chemicals subject to SARA 302 Reporting

311/312 HAZARD CATEGORIES: "Fire Hazard", "Immediate Accute Health Hazard", "Flammable Liquid"

313 REPORTABLE INGREDIENTS: None

SECTION 16: OTHER INFORMATION

OTHER INFORMATION: The hazards listed on this MSDS are taken from the MSDS for each of the ingredients in this mixture. In most cases, the maximum form of hazard is represented here. The TLV's represent the conditions under which it is believed that nearly all workers may be repeatedly exposed day after day without adverse effect. It must be remembered that each individual reacts differently and some may experience discomfort while others do not. This MSDS is presented so that each individual will have the information to deal safely with the use of this product. All material's TSCA listed.

PREPARATION INFORMATION: Prepared by Specialty Ink Company, Inc. DATE PREPARED: November 24, 2009

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